

MTi and MTx User Manual and Technical Documentation



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1 Introduction

The MTi and MTx are both complete miniature inertial measurement units with integrated 3D magnetometers (3D compass), with an embedded processor capable of calculating roll, pitch and yaw in real time, as well as outputting calibrated 3D linear acceleration, rate of turn (gyro) and (earth) magnetic field data.

The major difference between the MTi and the MTx is in the casing shape and weight, connector and general ruggedness. The MTi further supports various advanced IO options such as RS-422 and analog output (DAC).

This documentation describes the use, basic communication interfaces and specifications of both the MTi and the MTx. Where they differ it is clearly indicated.

1.1 Product Description

1.1.1 MTi – miniature gyro-enhanced Attitude and Heading Reference Sensor

The MTi is a miniature, gyro-enhanced Attitude and Heading Reference System (AHRS). Its internal low-power signal processor provides drift-free 3D orientation as well as calibrated 3D acceleration, 3D rate of turn (rate gyro) and 3D earth-magnetic field data. The MTi is an excellent measurement unit for stabilization and control of cameras, robots, vehicles and other equipment.

Fields of use

- robotics
- aerospace
- autonomous vehicles
- marine industry
- bore industry



1.1.2 MTx – miniature inertial 3DOF Orientation Tracker

The MTx is a small and accurate 3DOF inertial Orientation Tracker. It provides drift-free 3D orientation as well as kinematic data: 3D acceleration, 3D rate of turn (rate gyro) and 3D earth-magnetic field. The MTx is an excellent measurement unit for orientation measurement of human body segments.

Example fields of use

- biomechanics
- exercise and sports
- virtual reality
- animation
- motion capture



1.2 Overview MTi and MTx Development Kit



Photos of the MTi (left) and MTx (right) Development Kit

1.2.1 Contents

- MTi or MTx miniature inertial measurement unit
- Device individual calibration certificate
- Quick Setup Sheet
- USB-serial data and power cable, 5 meters (CA-USB2/ CA-USB2x/ CA-USB6)
- MTi and MTx User Manual and Technical Documentation [MT0100P]¹
- MTi and MTx Low-level Communication Documentation [MT0101P]
- MT Software Development Kit
 - MT Software (PC Windows 2000/XP)
 - Low-level communication class (C++ source code)
 - MotionTracker object, COM object API (Windows)
 - Example source code (C/C++, MATLAB, LabVIEW, VisualBasic)
 - Magnetic Field Mapper add-on (PC Windows 2000/XP)
 - MT SDK documentation [MT0200P]
 - MT Software documentation [MT0201P]
 - MT Magnetic Field Mapper Documentation [MT0202P]
- A letter with your individual software license code.

NOTE: the most recent version of the software, source code and documentation can always be downloaded on the support section of www.xsens.com.

¹ this document



1.3 Typical User Scenarios

This section is intended to help you find the right documentation for the way you want to use your MTi or MTx.

1.3.1 Getting Started with the MT Software

The easiest way to get started with your MTi or MTx is to use the **MT Software**. This easy to use software with familiar Windows user interface lets you view 3D orientation in real-time, log ASCII data files, change and view various device settings and properties. It is an easy way to get to know and to demonstrate the capabilities of the MTi and MTx miniature inertial measurement units.

Applies to: Windows PC platform

→Please refer to the **MT Software User Manual** for more information on this topic!

1.3.2 Interface through COM-object API

If you want to develop a software application that uses the MTi or MTx you can consider using the COM-object API (MTObj.DLL) which provides easy to use function calls to obtain data from the sensor or to change settings. The COM-object takes care of the hardware communication interfacing and it is an easy way to get (soft) real-time performance. Both polling and events based methods are supported.

Applies to: Windows PC platform

→Please refer to the **MT Software Development Kit Documentation** for more information on this topic!

NOTE: This provides backwards compatibility of your software developed for the MT9-B

1.3.3 Direct low-level communication with MTi or MTx

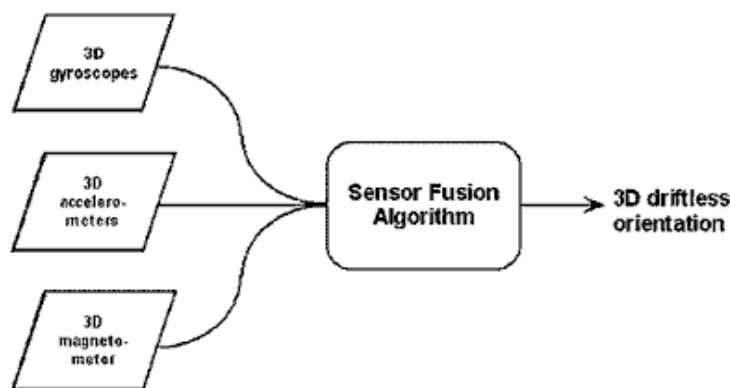
Direct interfacing with the MTi or MTx (RS-232/422) is the natural choice if you are looking for full-control, maximum flexibility and/or have hard real-time performance requirements. The MTi/MTx's low power embedded DSP does all the calculations/calibration, you just retrieve the data from the COM-port using the MTi/MTx binary communication protocol using with streaming (free-running) mode or polling (request) mode. Even this part is made easy for you by the inclusion of the source code (C++) of the "Xbus" communication class in the MT SDK. Example C/C++ application code should get you quickly started on your development platform of choice.

Applies to: Any (RT)OS or processor platform!

→ Please refer to the **MTi and MTx Low-level communication protocol documentation** and the **MT Software Development Kit Documentation** for more information on this topic!

1.4 Sensor fusion

The MTi / MTx's low power-DSP runs a proprietary sensor fusion algorithm developed in-house by Xsens, tailor-made to the MTi and MTx, that can accurately calculate absolute orientation in three-dimensional space from miniature rate of turn sensors (gyroscopes), accelerometers and magnetometers in real-time.



The design of the algorithm can be explained as a sensor fusion algorithm where the measurement of gravity (accelerometers) and magnetic north (magnetometers) compensate for otherwise unlimited increasing (drift) errors from the integration of rate of turn data. This type of drift compensation is often called attitude and heading referenced and such a system is often called an Attitude and Heading Reference System (AHRS).

2 Output Specification

In this chapter the various output modes of the MTi and MTx are described. The two major modes, Orientation output and Calibrated data output, are discussed separately. However, please note that the two output modes can easily be combined, so that you get a combined data packet of orientation data and inertial calibrated data together, with the same time stamp.

2.1 Co-ordinate systems

2.1.1 Calibrated Sensor readings

All calibrated sensor readings (accelerations, rate of turn, earth magnetic field) are in the right handed Cartesian co-ordinate system as defined in figure 1. This co-ordinate system is body-fixed to the device and is defined as the sensor co-ordinate system (S). The 3D orientation output is discussed below in section 2.2.

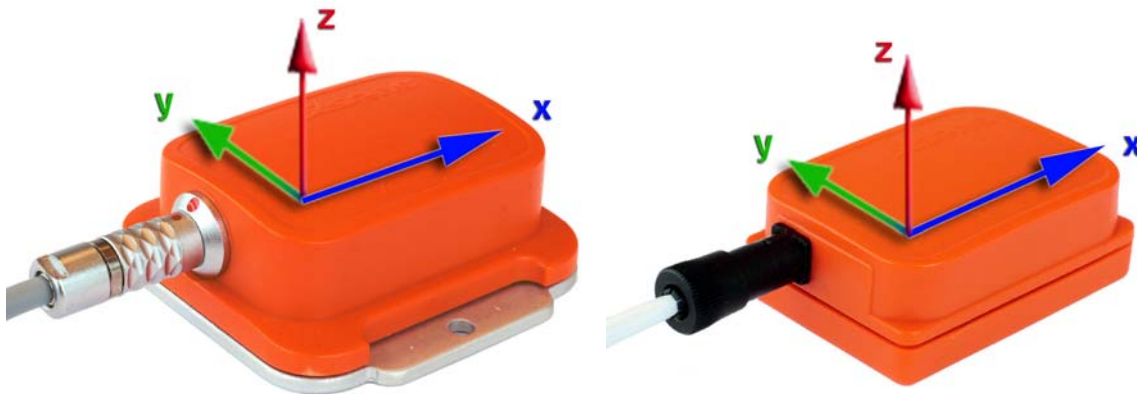


Figure 1 MTi and MTx with sensor-fixed co-ordinate system overlaid (S).

The co-ordinate system is aligned to the external housing of the MTi and MTx.

The aluminum base plate of the MTi is carefully aligned with the output coordinate system during the individual factory calibration. The alignment of the bottom plane and sides of the aluminum base-plate with respect to (w.r.t.) the sensor-fixed output coordinate system (S) is within 0.1 deg.

High accuracy alignment between the (plastic) housing and the sensor-fixed output coordinate system (S) is not possible for the MTx for obvious reasons. The actual alignment between the S co-ordinate system and the bottom part of the **plastic housing** is guaranteed to $<3^\circ$.

The non-orthogonality between the axes of the body-fixed co-ordinate system, S , is $<0.1^\circ$. This also means that the output of 3D linear acceleration, 3D rate of turn (gyro) and 3D magnetic field data all will have orthogonal XYZ readings within $<0.1^\circ$ as defined in figure 1.

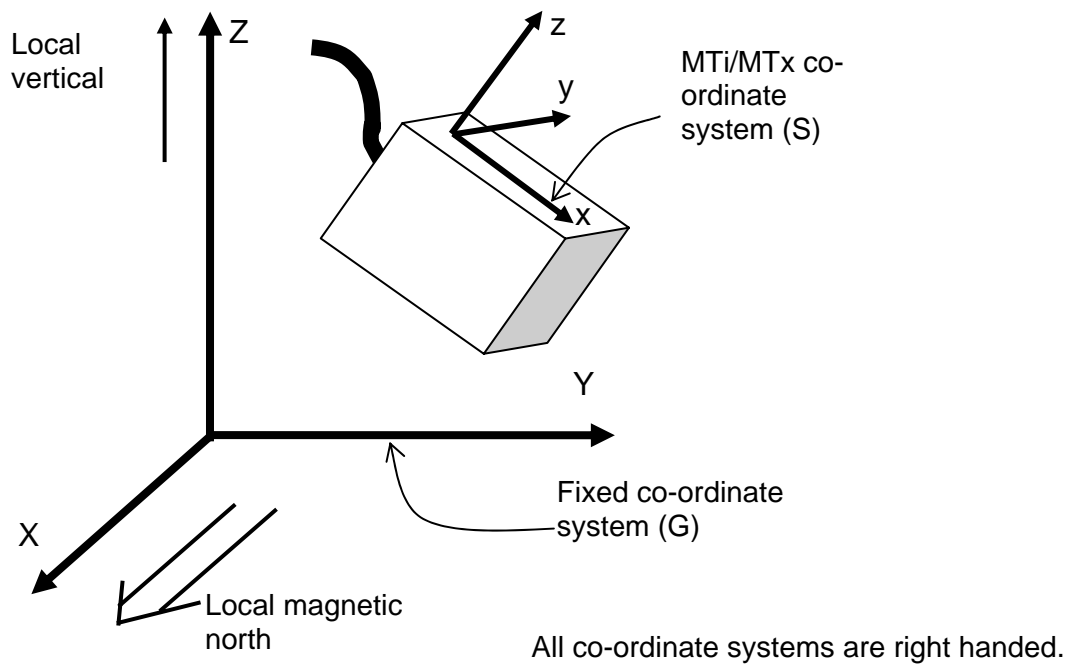
2.1.2 Orientation co-ordinate system

The MTi and MTx calculates the orientation between the sensor-fixed co-ordinate system, S , and a earth-fixed reference co-ordinate system, G . By default the local earth-fixed reference co-ordinate system used is defined as a right handed Cartesian co-ordinate system with:

- X positive when pointing to the local magnetic North.
- Y according to right handed co-ordinates (West).
- Z positive when pointing up.

The 3D orientation output (independent of output mode, see chapter 3) is defined as the orientation between the body-fixed co-ordinate system, S , and the earth-fixed co-ordinate system, G , using the earth-fixed co-ordinate system, G , as the reference co-ordinate system.

Example:



Please refer to section 2.6 for further details on output co-ordinate systems and different options to redefine the output co-ordinate systems.

2.2 Orientation performance specification

Typical performance characteristics of MTi and MTx orientation output.

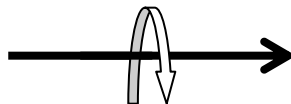
Dynamic Range:	all angles in 3D
Angular Resolution:	0.05° RMS ⁽²⁾
Static Accuracy (roll/pitch):	<0.5°
Static Accuracy (heading)⁽³⁾:	<1.0°
Dynamic Accuracy:	2° RMS ⁽⁴⁾
Update Rate:	user settable, max 100 Hz ⁽⁵⁾

2.3 Orientation output modes

The orientation as calculated by the MTi or MTx is the orientation of the sensor-fixed co-ordinate system (*S*) with respect to a Cartesian earth-fixed co-ordinate system (*G*). The output orientation can be presented in different parameterizations:

- Unit Quaternions (also known as Euler parameters)
- Euler angles⁶, roll, pitch, yaw (XYZ Earth fixed type, also known as Cardan or aerospace sequence)
- Rotation Matrix (directional cosine matrix)

A positive rotation is always “right-handed”, i.e. defined according to the right hand rule (corkscrew rule). This means a positive rotation is defined as clockwise in the direction of the axis of rotation.



NOTE: This section is intended to give detailed information on the definition of the various orientation output modes of the MTi and MTx. The output sequence of the elements in the vectors and matrices defined here holds for all interface options (RS-232/422, API, GUI). For more detailed information about the respective interfaces please refer to their specific documentation;

RS-232/422	→ MTi and MTx Low-level Communication Documentation
API	→ MT Software Development Kit Documentation
GUI	→ MT Software

² 1σ standard deviation of zero-mean angular random walk

³ in homogenous magnetic environment

⁴ may depend on type of motion

⁵ inertial data max update rate is 512 Hz

⁶ Please note that due to the definition of Euler angles there is a mathematical singularity when the sensor-fixed x-axis is pointing up or down in the earth-fixed reference frame (i.e. pitch approaches ±90°). In practice this means roll and pitch is not defined as such when pitch is close to ±90 deg. This singularity is in **no way** present in the quaternion or rotation matrix output mode.

2.3.1 Quaternion orientation output mode

A unit quaternion vector can be interpreted to represents a rotation about a unit vector \mathbf{n} through an angle α .

$$q_{GS} = (\cos(\frac{\alpha}{2}), \mathbf{n}\sin(\frac{\alpha}{2}))$$

A unit quaternion itself has unit magnitude, and can be written in the following vector format;

$$q_{GS} = (q_0, q_1, q_2, q_3)$$

$$\| q \| = 1$$

Quaternions are an efficient, non-singular description of 3D orientation and a quaternion is unique up to sign:

$$q = -q$$

An alternative representation of a quaternion is as a vector with a complex part, the real component is the first one, q_0 .

The inverse (q_{SG}) is defined by the complex conjugate (\dagger) of q_{GS} . The complex conjugate is easily calculated;

$$q_{GS}^\dagger = (q_0, -q_1, -q_2, -q_3) = q_{SG}$$

As defined here q_{GS} rotates a vector in the sensor co-ordinate system (S) to the global reference co-ordinate system (G).

$$\mathbf{x}_G = q_{GS}\mathbf{x}_S q_{GS}^\dagger = q_{GS}\mathbf{x}_S q_{SG}$$

Hence, q_{SG} rotates a vector in the global reference co-ordinate system (G) to the sensor co-ordinate system (S), where q_{SG} is the complex conjugate of q_{GS} .

The output definition in quaternion output mode is:

MTData					
MID 50 (0x32)	q0	q1	q2	q3	TS

All data elements in DATA field are FLOATS (4 bytes)
TS= time stamp (optional)

2.3.2 Euler angles orientation output mode

The definition used for 'Euler-angles' here is equivalent to 'roll, pitch, yaw/heading' (also known as Cardan). The Euler-angles are of XYZ Earth fixed type (subsequent rotation around global X, Y and Z axis, also known as aerospace sequence).

- $\phi = \text{roll}^7 = \text{rotation around } X_G, \text{ defined from } [-180^\circ \dots 180^\circ]$
- $\theta = \text{pitch}^8 = \text{rotation around } Y_G, \text{ defined from } [-90^\circ \dots 90^\circ]$
- $\psi = \text{yaw}^9 = \text{rotation around } Z_G, \text{ defined from } [-180^\circ \dots 180^\circ]$

NOTE: Due to the definition of Euler angles there is a mathematical singularity when the sensor-fixed X-axis is pointing up or down in the earth-fixed reference frame (i.e. pitch approaches $\pm 90^\circ$). This singularity is in no way present in the quaternion or rotation matrix output mode.

The Euler-angles can be interpreted in terms of the components of the rotation matrix, R_{GS} , or in terms of the unit quaternion, q_{GS} ;

$$\begin{aligned}\phi_{GS} &= \tan^{-1} \left(\frac{R_{23}}{R_{33}} \right) = \tan^{-1} \left(\frac{2q_2q_3 - 2q_0q_1}{2q_0^2 + 2q_3^2 - 1} \right) \\ \theta_{GS} &= -\sin^{-1}(R_{13}) = -\sin^{-1}(2q_1q_3 + 2q_0q_2) \\ \psi_{GS} &= \tan^{-1} \left(\frac{R_{12}}{R_{11}} \right) = \tan^{-1} \left(\frac{2q_1q_2 - 2q_0q_3}{2q_0^2 + 2q_1^2 - 1} \right)\end{aligned}$$

Here, the arctangent (\tan^{-1}) is the four quadrant inverse tangent function.

NOTE: that the output is in **degrees** and not radians.

The output definition in Euler-angle output mode is:

MTData
MID 50 (0x32)

roll	pitch	yaw	TS
------	-------	-----	----

All data elements in DATA field are FLOATS (4 bytes)
TS= time stamp (optional)

2.3.3 Rotation Matrix orientation output mode

The rotation matrix (also known as Direction Cosine Matrix, DCM) is a well-known, redundant and complete representation of orientation. The rotation matrix can be interpreted as the unit-vector components of the sensor coordinate system S expressed in G . For R_{GS} the unit vectors of S are found in the columns of the matrix, so col 1 is X_S expressed in G etc. A

⁷ "roll" is also known as: "bank"

⁸ "pitch" is also known as: "elevation" or "tilt"

⁹ "yaw" is also known as: "heading", "pan" or "azimuth"

rotation matrix norm is always equal to one (1) and a rotation \mathbf{R}_{GS} followed by the inverse rotation \mathbf{R}_{SG} naturally yields the identity matrix \mathbf{I}^3 .

$$\|\mathbf{R}\| = 1 \quad \mathbf{R}_{GS}\mathbf{R}_{SG} = \mathbf{I}^3$$

The rotation matrix, \mathbf{R}_{GS} , can be interpreted in terms of quaternions;

$$\begin{aligned} \mathbf{R}_{GS} &= \begin{bmatrix} q_0^2 + q_1^2 - q_2^2 - q_3^2 & 2q_1q_2 - 2q_0q_3 & 2q_0q_2 + 2q_1q_3 \\ 2q_0q_3 + 2q_1q_2 & q_0^2 - q_1^2 + q_2^2 - q_3^2 & 2q_2q_3 - 2q_0q_1 \\ 2q_1q_3 - 2q_0q_2 & 2q_2q_3 + 2q_0q_1 & q_0^2 - q_1^2 - q_2^2 + q_3^2 \end{bmatrix} \\ &= \begin{bmatrix} 2q_0^2 + 2q_1^2 - 1 & 2q_1q_2 - 2q_0q_3 & 2q_1q_3 + 2q_0q_2 \\ 2q_1q_2 + 2q_0q_3 & 2q_0^2 + 2q_2^2 - 1 & 2q_2q_3 - 2q_0q_1 \\ 2q_1q_3 - 2q_0q_2 & 2q_2q_3 + 2q_0q_1 & 2q_0^2 + 2q_3^2 - 1 \end{bmatrix} \end{aligned}$$

or in terms of Euler-angles;

$$\begin{aligned} \mathbf{R}_{GS} &= \mathbf{R}_\phi^X \mathbf{R}_\theta^Y \mathbf{R}_\psi^Z \\ &= \begin{bmatrix} 1 & 0 & 0 \\ 0 & \cos \phi & -\sin \phi \\ 0 & \sin \phi & \cos \phi \end{bmatrix} \begin{bmatrix} \cos \theta & 0 & \sin \theta \\ 0 & 1 & 0 \\ -\sin \theta & 0 & \cos \theta \end{bmatrix} \begin{bmatrix} \cos \psi & -\sin \psi & 0 \\ \sin \psi & \cos \psi & 0 \\ 0 & 0 & 1 \end{bmatrix} \\ &= \begin{bmatrix} \cos \theta \cos \psi & \sin \phi \sin \theta \cos \psi - \cos \phi \sin \psi & \cos \phi \sin \theta \cos \psi + \sin \phi \sin \psi \\ \cos \theta \sin \psi & \sin \phi \sin \theta \sin \psi + \cos \phi \cos \psi & \cos \phi \sin \theta \sin \psi - \sin \phi \cos \psi \\ -\sin \theta & \sin \phi \cos \theta & \cos \phi \cos \theta \end{bmatrix} \end{aligned}$$

As defined here \mathbf{R}_{GS} , rotates a vector in the sensor co-ordinate system (\mathbf{S}) to the global reference system (\mathbf{G}):

$$\mathbf{x}_G = \mathbf{R}_{GS}\mathbf{x}_S = (\mathbf{R}_{SG})^T \mathbf{x}_S$$

It follows naturally that, \mathbf{R}_{SG} rotates a vector in the global reference co-ordinate system (\mathbf{G}) to the sensor co-ordinate system (\mathbf{S}).

For the rotation matrix (DCM) output mode it is defined that:

$$\begin{aligned} \mathbf{R}_{GS} &= \begin{bmatrix} a & d & g \\ b & e & h \\ c & f & i \end{bmatrix} = \begin{bmatrix} R_{11} & R_{12} & R_{13} \\ R_{21} & R_{22} & R_{23} \\ R_{31} & R_{32} & R_{33} \end{bmatrix} \\ \mathbf{R}_{SG} &= \begin{bmatrix} a & b & c \\ d & e & f \\ g & h & i \end{bmatrix} \end{aligned}$$

Here, also the row-order/col-order is defined.

The output definition in rotation matrix (DCM) output mode is:

MTData MID 50 (0x32)	a	b	c	d	e	f	g	h	i	TS
-------------------------	----------	----------	----------	----------	----------	----------	----------	----------	----------	-----------

All data elements in DATA field are FLOATS (4 bytes)

TS= time stamp (optional)

2.4 Calibrated data performance specification

		rate of turn	acceleration	magnetic field	temperature
Unit		[deg/s]	[m/s ²]	[mGauss]	[°C]
Dimensions		3 axes	3 axes	3 axes	-
Full Scale	(units)	+/- 300*	+/- 17	+/- 750	-55...+125
Linearity	(% of FS)	0.1	0.2	1	<1
Bias stability	(units 1 σ) ¹⁰	5	0.02	0.5	-
Scale factor stability	(% 1 σ) ¹⁰	-	0.05	0.5	-
Noise density	(units $\sqrt{\text{Hz}}$)	0.05	0.001	0.4	0.0625 ¹¹
Alignment error ⁽¹²⁾	(deg)	0.1	0.1	0.1	-
Bandwidth	(Hz)	40	30	10	-

These specifications are valid for an MTi with standard configuration.

*) The standard configuration of the MTx is with a rate gyro with a range of 1200 deg/s.

The following custom configurations are available, standard configuration highlighted in **bold**:

	Accelerometer	Rate gyro
Full scale	$\pm 17 \text{ m/s}^2$ (1.7 g)	$\pm 1200 \text{ deg/s}$ (MTx default)
	$\pm 100 \text{ m/s}^2$ (10 g)	$\pm 900 \text{ deg/s}$
		$\pm 300 \text{ deg/s}$ (MTi default)
		$\pm 150 \text{ deg/s}$

Specifications of custom units may vary.

¹⁰ temperature compensated, deviation over operating temperature range (1 σ)

¹¹ minimal resolution of digital readout, absolute accuracy is $\pm 0.5 \text{ }^\circ\text{C}$

¹² after compensation for non-orthogonality (calibration)

2.5 Calibrated data output mode



NOTE: This section is intended to give detailed information on the definition of the calibrated inertial data output modes of the MTi and MTx. The output sequence of the elements of the vectors defined here holds for all interface levels (RS-232/422, API, GUI). For more detailed information about the respective interfaces please refer to their specific documentation;

RS-232/422 → **MTi and MTx Low-level communication Documentation**
 API → **MT Software Development Kit Documentation**
 GUI → **MT Software**

2.5.1 Physical sensor model

This section explains the basics of the individual calibration parameters of each MTi and MTx. This explains the values found on the **MT Test and Calibration Certificate** that comes with each MTi and MTx.

The physical sensors inside the MTi and MTx (accelerometers, gyroscopes and magnetometers) are all calibrated according to a physical model of the response of the sensors to various physical quantities, e.g. temperature. The basic model is linear and according to the following relation:

$$\mathbf{s} = \mathbf{K}_T^{-1} (\mathbf{u} - \mathbf{b}_T)$$

The model really used is more complicated and is continuously being developed further. From factory calibration each MTi / MTx has been assigned a unique gain matrix, \mathbf{K}_T and the bias vector, \mathbf{b}_T . This calibration data is used to relate the sampled digital voltages, \mathbf{u} , (unsigned integers from the 16 bit ADC's) from the sensors to the respective physical quantity, \mathbf{s} .

The gain matrix is split into a misalignment matrix, \mathbf{A} , and a gain matrix, \mathbf{G} . The misalignment specifies the direction of the sensitive axes with respect to the ribs of the sensor-fixed coordinate system (\mathbf{S}) housing. E.g. the first accelerometer misalignment \mathbf{r}_1 describes the sensitive direction of the accelerometer on channel one. The three sensitive directions are used to form the misalignment matrix:

$$\mathbf{A} = \begin{bmatrix} a_{1,x} & a_{1,y} & a_{1,z} \\ a_{2,x} & a_{2,y} & a_{2,z} \\ a_{3,x} & a_{3,y} & a_{3,z} \end{bmatrix} \quad \mathbf{G} = \begin{bmatrix} G_1 & 0 & 0 \\ 0 & G_2 & 0 \\ 0 & 0 & G_3 \end{bmatrix}$$

$$\mathbf{K}_T = \begin{bmatrix} G_1 & 0 & 0 \\ 0 & G_2 & 0 \\ 0 & 0 & G_3 \end{bmatrix} \begin{bmatrix} a_{1,x} & a_{1,y} & a_{1,z} \\ a_{2,x} & a_{2,y} & a_{2,z} \\ a_{3,x} & a_{3,y} & a_{3,z} \end{bmatrix} + \mathbf{O}$$

With \mathbf{O} representing higher order models and temperature modelling, etc.

Each MTi and MTx is also modeled for temperature dependence of both gain and bias for all sensors and other effects. This modeling is not represented in the simple model in the above equations, but is implemented in the firmware.

The basic parameters in the above model of your individual MTi or MTx can be found on the **MT Test and Calibration Certificate**.

2.5.2 Calibrated inertial and magnetic data output mode

Output of calibrated 3D linear acceleration, 3D rate of turn (gyro) and 3D magnetic field data is in sensor-fixed coordinate system (*S*).

The units of the calibrated data output are as follows:

Vector	Unit
Acceleration	m/s ²
Angular velocity (rate of turn)	rad/s
Magnetic field	a.u. (arbitrary units) normalized to earth field strength

The calibrated data is “unprocessed”, i.e. only the physical calibration model is applied to the 16-bit values retrieved from the AD-converters. There is no additional filtering, or other temporal processing applied to the data. The bandwidths of the signals are as stated in the datasheet and section 2.4.

The output definition in calibrated data output mode is:

MTData MID 50 (0x32)	accX	accY	accZ	gyrX	gyrY	gyrZ	magX	magY	magZ	TS
-------------------------	------	------	------	------	------	------	------	------	------	----

All data elements in DATA field are FLOATS (4 bytes)
TS= time stamp (optional)

NOTE: The linear 3D accelerometers measure **all** accelerations, including the acceleration due to gravity. This is inherent to all accelerometers. Therefore, if you wish to use the 3D linear accelerations output by the MTi / MTx to estimate the “free” acceleration (i.e. 2nd derivative of position) gravity must first be subtracted.

2.5.3 Un-calibrated raw output mode

In un-calibrated raw output format the “raw” readings from the 16-bit AD-converters in the MTi / MTx are outputted. This means the physical calibration model described in the previous section is not applied. This gives you open access to the basic level of the sensor unit, but in most cases this level of use is not recommended. However, if your main purpose is for logging and post-processing, it may be advantageous as it is always possible to go back to the “source” of the signal. In this mode the device temperature is also outputted (housing ambient only).

NOTE: The data fields are 2 bytes (16 bits) as opposed to the 3 byte floats for the other output modes.

The output definition in un-calibrated raw output mode is:

MTData MID 50 (0x32)	acc1	acc2	acc3	gyr1	gyr2	gyr3	mag1	mag2	mag3	temp	TS
-------------------------	------	------	------	------	------	------	------	------	------	------	----

Each data element in DATA field is 2 bytes (16 bit) unsigned integers!

See below for reading the temperature data

TS= time stamp (optional)

Temperature output format

The 2 byte temperature data field in the un-calibrated raw output mode of the MTi / MTx can be interpreted as a 16 bits, 2-complement number. However, please note that the resolution of the temperature sensor is not actually 16-bit but 12-bit.

For example you can interpret the 2-byte temperature as follows:

00.00hex = 0.0 °C

00.80hex = +0.5 °C

FF.80hex = -0.5 °C

19.10hex = +25.0625°C

E6.F0hex = -25.0625 °C

The temperature-field is a 16-bit two-complement number of which the last byte represents the value behind the comma. To calculate the temperature value use the formula

$$T = \begin{cases} (-2^{16} + x) / 256 & \text{if } x \geq 2^{15} \\ x / 256 & \text{if } x < 2^{15} \end{cases}, \text{ where } x \text{ is the 16-bit value of the Temp field.}$$

For example, the value 59120 (0xE6F0) corresponds with a temperature of -25.0625 °C.

2.6 Reset of output or reference co-ordinate systems

2.6.1 Output with respect to non-default coordinate frames

In some situations it may occur that the sensor axes are not exactly aligned with the axes of the object of which the orientation has to be recorded. It may be desired to output the orientation and/or calibrated inertial data in an object-fixed frame, as opposed to an sensor-fixed frame. Four features have been added to the software to facilitate in obtaining the output in the desired coordinate frames.

1. A heading reset that redefines the X-axis of the global coordinate frame while maintaining the Z-axis along the vertical. After the heading reset the orientation will be expressed with respect to the new global (earth fixed) reference frame.
2. A global reset that permits the user to use the MTi / MTx to define all the axes of the global coordinate frame (including Z-axis, up/down).
3. An object reset that defines how the sensor is oriented with respect to the coordinate axes to which it is attached. After the object reset, both the orientation and the calibrated sensor data are expressed with respect to the axes of the object.
4. A combined object/heading reset, referred to as alignment.

NOTE: For all co-ordinate system reset functions it is important to remember that the housing of the MTx can not be considered an accurate reference. Placement and subsequent aligning must be done very carefully otherwise (alignment) errors may be induced.

2.6.2 Heading reset

Often it is important that the global Z-axis remains along the vertical (defined by local gravity vector), but the global X-axis has to be in a particular direction. In this case a heading reset may be used, this is also known as “bore sighting”. When performing a heading reset, the new global reference frame is chosen such that the global X-axis points in the direction of the sensor while keeping the global Z-axis vertical (along gravity, pointing upwards). In other words: The new global frame has the Z axis along gravity, pointing upwards, the X-axis in the plane spanned by the vertical and the sensor X-axis, perpendicular to the global Z-axis and the Y-axis such that a right handed coordinate system is formed.

NOTE: After a heading reset, the yaw may not be exactly zero, this occurs especially when the X-axis is close to the vertical. This is caused by the definition of the yaw when using Euler angles, which becomes unstable when the pitch approaches ± 90 deg.

2.6.3 Global reset

When performing a full “global” reset, the MTi / MTx axes (**S**) is used to define the axes of the new global coordinate frame (**G**). When pressing the reset button or sending the reset command, **S** has to be orientated in such a way that the sensor axes all point in exactly the same direction as the axes of the global coordinate frame. After this the orientation output will be with respect to the newly defined global axes.

NOTE:

1. After a global reset, the vertical will generally not be along the Z-axis.
2. A change of global (earth fixed) reference system does not have any effect of the calibrated sensor output, since the calibrated sensor output is expressed with respect to the S coordinate frame
3. The orientation of the new global reference frame with respect to the earth fixed frame described in section 2.1 can not be stored in the MTi or MTx non-volatile memory.

2.6.4 Object reset

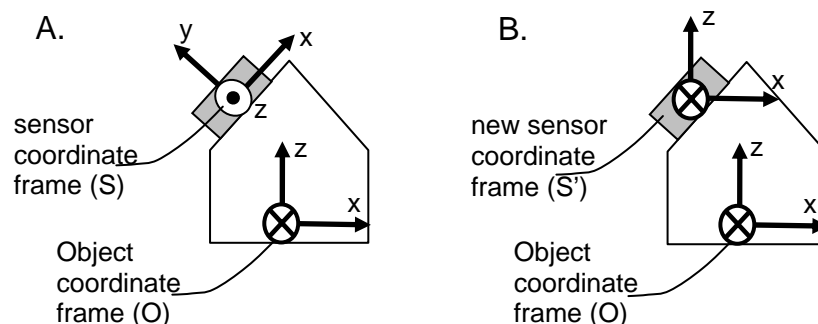
The object reset function aims to facilitate in aligning the MTi / MTx coordinate frame (S) with the coordinate frame of the object the sensor is strapped to (O). After an object reset, the S coordinate frame is changed to S' as follows:

- the S' Z-axis is the vertical (up) at time of reset
- the S' X-axis equals the S X-axis, but projected on the new horizontal plane.
- the S' Y-axis is chosen as to obtain a right handed coordinate frame.

NOTE: Once this object reset is conducted, both calibrated data and orientation will be output in the new coordinate frame (S').

- The object reset can be used to set the MTi / MTx coordinate frame to that of the object to which it is strapped (see figure below). **The sensor has to be strapped such that the X-axis is in the XZ-plane of the object coordinate frame (situation A), i.e. the MTi / MTx can be used to identify the X-axis of the object.** To preserve the global vertical, the object must be oriented such that the object z-axis is vertical. The object reset causes the new S' coordinate frame and the object coordinate frame to be aligned (situation B).

NOTE: Since the sensor X-axis is used to describe the direction of the object X-axis, the reset will not work if the sensor X-axis is aligned along the Z-axis of the object.



MTi or MTx coordinate frame before (A) and after (B) object reset. The new Z-axis of the sensor coordinate frame will be along the vertical. The new direction of the X-axis will be the old X-axis that is projected on the horizontal plane.

2.6.5 Alignment reset

The alignment reset simply combines the Object reset and the Heading reset at a single instant in time. This has the advantage that all co-ordinate systems can be aligned with a single action. Keep in mind that the new global reference x-axis (heading) is defined by the object X-axis (to which XZ-plane you have aligned the MTi / MTx). If you would like to preserve global vertical the Z-axis of the object must be pointing up in the global reference system.

NOTE: Once this alignment reset is conducted, both calibrated data and orientation will be output with respect to the new S' coordinate frame.

2.7 Timestamp output

Timestamp output can be enabled or disabled (using the **SetOutputSettings** message). The timestamp is always last in the data field of the **MTData** message.

Currently, there is one option for the timestamp output, the sample counter which is a 16 bit counter increasing with 1 with each **MTData** message sent. After reaching $(2^{16}) - 1 = 65535$ the sample counter will wrap to zero (0).

3 Basic communication

3.1 Introduction

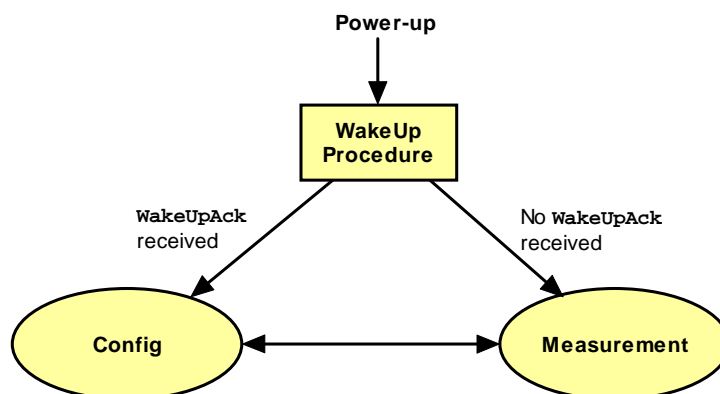
This section describes the basics of how to communicate with the MTi / MTx directly on low-level using RS-232/422 serial communication. For detailed and a complete list of all messages please refer to the **MT Low-level Communication Documentation**.

NOTE: You can skip this chapter you plan to **only** interface with the device using Xsens' GUI software or SDK API.

The communication protocol, which is message based, enables the user to change the configuration of the MTi or MTx and to retrieve the data from the device. The communication protocol used for the MTi and MTx is compliant to the **Xbus¹³ communication protocol**. The configuration is fully user-settable, e.g. sample frequency, in- & output synchronization, baudrate and data output modes, can all be changed to fit your requirements.

All configuration changes must be made while the device is in the so-called Config State. In this state the device accepts messages that set the output mode or changes to other settings. Whenever the preferred configuration is completed the user can set the device to Measurement State. In this state the device outputs data based the current configuration settings.

3.2 States



The MTi / MTx has two states, i.e. Config State and Measurement State. In the Config State various settings can be read and written. In the Measurement State the device will output its data message which contains data dependent on the current configuration.

There are two different ways to enter the Config State or the Measurement State. At power-up the device starts the WakeUp procedure, if no action is taken it will then enter Measurement

¹³ The Xbus-host protocol is a fully documented standard message based protocol developed by Xsens tailor made for the needs of inertial sensors.

State by default, using its latest stored configuration. Prior to entering the Measurement State, the **Configuration** message is sent to the host. This is the configuration that is read from the internal non-volatile memory and will be used in the Measurement State. It is also possible to enter the Config State at power-up, see **WakeUp** message description in the **MTi and MTx Low-Level Communication Document**. Another way to enter the Config State or Measurement State is to use the **GoToConfig** or **GoToMeasurement** messages.

The default configuration of the MTi / MTx is shown in the following table.

Property	Value
Output mode	Orientation output
Output settings	Orientation in quaternion mode Sample counter
Sample frequency	100 Hz
Baudrate	115k2 bps
Output skip factor	0

With the default configuration the MTi / MTx outputs in Measurement State the MTData message at a frequency of 100Hz (based on its internal clock). The MTData message contains the orientation data in quaternions together with a sample counter.

If you want to retrieve the output data on request then set Output skip factor to value 65535 (0xFFFF) and send ReqMTData message to the device. For more information see **MTi and MTx Low-Level Communication Document**.

3.3 Messages

3.3.1 Message structure

The communication with the MTi and MTx is done by messages which are built according to a standard structure. The standard Xbus message can contain zero to 254 bytes of data and the total length is five to 259 bytes.

An Xbus message contains the following fields:

PREAMBLE	ADDRESS	MID	LEN	DATA	CHECKSUM
----------	---------	-----	-----	------	----------

Field	Field width	Description
Preamble	1 byte	Indicator of start of packet → 250 (0xFA)
Address	1 byte	Address value → 255 (0xFF)
MID	1 byte	Message identifier
LEN	1 byte	Value equals number of bytes in DATA field Maximum value is 254 (0xFE). Value 255 (0xFF) is reserved.
DATA	0 – 254 bytes	Data bytes (optional)
Checksum	1 byte	Checksum of message

Preamble

Every message starts with the preamble. This field always contains the value 250 (=0xFA).

Address

All messages used for the MTi and MTx use the address value 255 (0xFF) indicating a “master device”.

Message Identifier (MID)

This message field identifies the kind of message. For a complete listing of all possible messages see **MT Low-level Communication Documentation**.

Length (LEN)

Specifies the number of data bytes in the DATA field. Value 255 (=0xFF) is reserved. This means that a message has a maximum payload of 254 bytes. If Length is zero no data field exists.

Data (DATA)

This field contains the data bytes and it has a variable length which is specified in the Length field. The interpretation of the data bytes are message specific, i.e. depending on the MID value the meaning of the data bytes is different. See the description of the specific message for more details about interpretation of the data bytes.

Checksum

This field is used for communication error-detection. If all message bytes excluding the preamble are summed and the lower byte value of the result equals zero, the message is valid and it may be processed. The checksum value of the message should be included in the summation.

3.3.2 Message usage

Generally, a message with a certain MID value will be replied with a message with a MID value that is increased by one, i.e. the acknowledge message. Depending on the type of message the acknowledge message has no or a certain number of data bytes. In some cases an error message will be returned (MID = 66 (0x42)). This occurs in case the previous message has invalid parameters, is not valid, or could not be successfully executed. An error message contains an error code in its data field.

Example

Requesting the device ID of a MTi / MTx:

Sending message:

ReqDID = 0xFA 0xFF 0x00 0x00 0x01 (hexadecimal values)

Receiving message (= Acknowledge):

DeviceID = 0xFA 0xFF 0x01 0x04 HH HL LH LL CS (hexadecimal values)

The requested Device ID is given in the acknowledged message **DeviceID** (here shown as: HH HL LH LL, the checksum is CS). As you can see the MID (Message ID) of the acknowledgement is increased by one in comparison with the sending message **ReqDID**.

Some messages have the same MID and depending on whether or not the message contains the data field the meaning differs. This is the case with all the messages that refer to changeable settings. For example, the MID of message requesting the output mode (**ReqOutputMode**) is the same as the message that sets the output mode (**SetOutputMode**). The difference between the two messages is that the Length field of **ReqOutputMode** is zero and non-zero for **SetOutputMode**.

Example

Request current output mode:

Sending message:

ReqOutputMode = 0xFA 0xFF 0xD0 0x00 0x31 (hexadecimal values)

Receiving message (= Acknowledge):

ReqOutputModeAck = 0xFA 0xFF 0xD1 0x02 MH ML CS (hexadecimal values)

ReqOutputModeAck contains data which represents the current mode (= MH & ML). CS stands for the checksum value. To change the output mode you must add the new mode in the data field of the sending message:

Set the output mode:

Sending message:

SetOutputMode = 0xFA 0xFF 0xD0 0x02 MH ML CS (hexadecimal values)

Receiving message (= Acknowledge):

SetOutputModeAck = 0xFA 0xFF 0xD1 0x00 0x30 (hexadecimal values)

3.3.3 Common messages

GoToConfig

MID	48 (0x30)
Data field	n/a
Direction	To MTi / MTx
Valid in	Measurement State & Config State

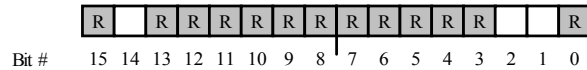
Switches the active state of the device from Measurement State to Config State. This message can also be used in Config State to confirm that Config State is currently the active state.

SetOutputMode

MID	208 (0xD0)
Data field	MODE (2 bytes)
Direction	To MTi / MTx
Valid in	Config State

Sets the output mode of the MTi / MTx. The output mode can be set to calibrated sensor data and/or orientation data. The un-calibrated raw data output however can not be used together with any of the other outputs.

MODE



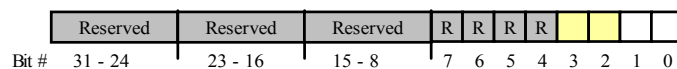
MODE bits	Output mode
Bit 1	Calibrated data
Bit 2	Orientation data
Bit 14	Un-calibrated raw data (not in combination with calibrated sensor data and/or orientation data)

SetOutputSettings

MID	210 (0xD2)
Data field	SETTINGS (4 bytes)
Direction	To MTi / MTx
Valid in	Config State

Sets the output settings of the MTi / MTx..

SETTINGS



SETTINGS bits	Settings
Bit 1-0	Timestamp output 00 = No timestamp 01 = Sample Counter
Bit 3-2	Orientation Mode 00 = Quaternion 01 = Euler angles 10 = Matrix

GoToMeasurement

MID	16 (0x10)
Data field	n/a
Direction	To MTi / MTx
Valid in	Config State

Switches the active state of the device from Config State to Measurement State. The current configuration settings are used to start the measurement.

MTData

MID	50 (0x32)
Data field	DATA (length variable)
Direction	From MTi / MTx
Valid in	Measurement State

Contains the output data depending on the current Output Mode & Output settings. The data field can contain multiple data outputs but the order of outputs is always the same. The following order is used (disabled outputs must be omitted):

1. Un-calibrated raw data output
2. Calibrated data output
3. Orientation data output
4. Sample counter

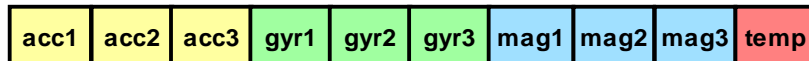
Un-calibrated raw data output can not be used together with calibrated and/or orientation data output. The following text explains the data values of each output.

DATA

The data can contain multiple outputs. All the different outputs are described separately here. If not specified otherwise each data value is 4 bytes long and corresponds with the single-precision floating-point value as defined in the IEEE 754 standard (= float).

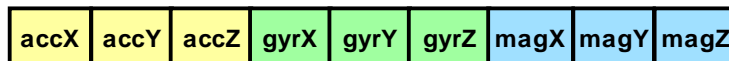
Un-calibrated raw data output mode (20 bytes)

Contains the un-calibrated raw data output of the accelerations, rate of turn and magnetic field in X, Y & Z axes. These values are equal to the analog-digital converter readings of the internal sensors. The data values are NOT float values but 16 bit unsigned integer values.



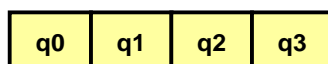
Calibrated data output mode (36 bytes)

Contains the calibrated data output of the accelerations, rate of turn and magnetic field in X, Y & Z axes in floats.



Orientation data output mode – quaternion (16 bytes)

Contains the q0, q1, q2 and q3 quaternions, in floats, that represent the orientation of the MTi / MTx



Orientation data output mode – Euler angles (12 bytes)

Contains the three Euler angles, in floats, that represent the orientation of the MTi / MTx

roll	pitch	yaw
------	-------	-----

Orientation data output mode – Matrix (36 bytes)

Contains the rotation matrix (DCM), in floats, that represents the orientation of the MTi / MTx. See chapter 2.3.3 for the interpretation of the data values.

a	b	c	d	e	f	g	h	i
---	---	---	---	---	---	---	---	---

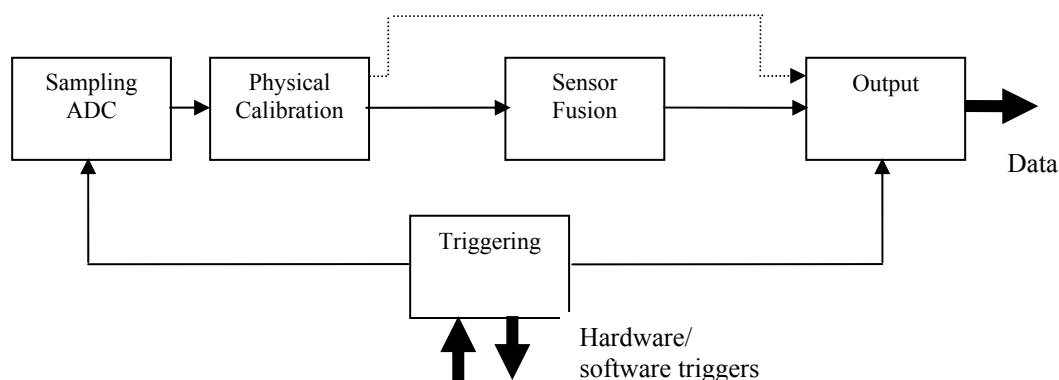
Sample counter (2 bytes)

The (optional) sample counter is a 16 bit unsigned integer value that is increased for each transmission of the **MTData** message. If its maximum value is reached, i.e. 65535 (0xFFFF), it will wrap and start at zero again.

TS

3.4 Communication Timing

For many applications it can be crucial to know exactly the various delays and latencies in a system. In this section it is described how the timing between physical events and the device output are related in the basic usage modes of the MTi and MTx.



When the MTi / MTx is in Measurement State, the internal DSP continuously runs a loop roughly according to the above diagram. The triggering can be generated by device internal sampling triggers, or by external software triggers (polling), or even hardware triggers (normally not recommended).

The time delay between a physical event (e.g. an orientation change or acceleration) is dictated by two factors;

1. Internal acquisition and calculation time
2. Serial transmission time

The serial transmission time can easily be calculated:

$$\frac{\text{Total bytes in message} * 10 \text{ bits/byte}}{\text{communication baudrate (bits per second)}} = \text{transmission time in seconds}$$

These two factors will be discussed using the example of the two common output modes of the MTi and MTx.

3.4.1 Orientation output mode timing

The internal acquisition and calculation time in this mode is 6.43 ms.

Practical example: Orientation output mode in Euler-angles (3 floats) @ 460k8 bps

$$(3*4 + 7) \text{ bytes} * 10 = 190 \text{ bits} \rightarrow 190 \text{ bits}/460800 \text{ bits/s} = 0.41 \text{ ms transmission time}$$

Total time between physical event and receive of complete data message:

$$6.43 \text{ ms} + 0.41 \text{ ms} = 6.84 \text{ ms (worst case)}$$

3.4.2 Calibrated data output mode timing

The internal acquisition and calculation time in this mode is 1.08 ms.

Practical example: Calibrated data output mode (9 floats) @ 115k2 bps

$$(9*4 + 7) \text{ bytes} * 10 = 430 \text{ bits} \rightarrow 430 \text{ bits}/115200 \text{ bits/s} = 3.73 \text{ ms transmission time}$$

Total time between physical event and receive of complete data message:

$$1.08 \text{ ms} + 3.73 \text{ ms} = 4.81 \text{ ms (worst case)}$$

3.5 Internal clock accuracy

The internal clock jitter of the MTi and MTx is less than 25ns.

The internal clock of the MTi and MTx which generates the sample timing based on the set sample period is accurate to ± 30 ppm over the temperature operating range. In practice this means that the worst case deviation after a 1 hour log is ± 0.108 seconds ($= 3600 \text{ s} \cdot 30 \text{ ppm}$) or 10 sample counts in 360,000 at 100 Hz sample rate ($\pm 0.3 \mu\text{s/sample @ 100 Hz}$).

NOTE: For long logging times that require synchronization with external clocks or events, means of synchronization with a high-precision external clock should be considered.

3.6 Default Serial Connection Settings

Setting	Default Value
Bits/second (bps):	115200
Data bits:	8
Parity:	none
Stop bits:	2 ⁽¹⁴⁾
Flow control:	none

The baudrate (bps) setting can be changed by the user. The maximum is 921k6 bps and the minimum 9600 bps. Please refer to the **MT Low-level Communication Documentation** for details.

3.6.1 General definitions for binary data

All binary data communication is done in **big-endian** format.

Example:

Un-calibrated 16 bits accelerometer output

1275 (decimal) = 0x04FB (hexadecimal)

Transmission order of bytes = 0x04 0xFB

Calibrated accelerometer output (float, 4 bytes)

9.81 (decimal) = 0x411CF5C3 (hexadecimal)

Transmission order of bytes = 0x41 0x1C 0xF5 0xC3

The bit-order in a byte is always:

[MSB...LSB] → [bit 7 ... bit 0]

¹⁴ In order to allow correct frame-timing. 1 stop bit is also possible in receive-only mode.

4 Physical Specifications

4.1 Physical sensor overview

MTi and MTx Sensor Fact Table	
Accelerometers	MEMS solid state, capacitive readout
Rate of turn sensor (rate gyroscope)	MEMS solid state, monolithic, beam structure, capacitive readout
Magnetometer	Thin film magnetoresistive

Further, the MTi and MTx have several onboard temperature sensors to allow compensation for temperature dependency of the various sensors.

4.2 Physical properties overview

	MTi-28A##G##	MTi-68A##G##	MTx-28A##G##
Interface:	Serial digital (RS-232)	Serial digital (RS-422)	Serial digital (RS-232)
Operating Voltage:	4.5-15 V	4.5-15 V	4.5-15 V
Power consumption: (AHRS/3D orientation mode)	360 mW	360 mW	360 mW
Temperature Operating Range:	0°C - 55°C	0°C - 55°C	0°C - 55°C
Outline Dimensions:	58 x 58 x 22 mm (W x L x H)	58 x 58 x 22 mm (W x L x H)	38 x 53 x 21 mm (W x L x H)
Weight:	50 g	50 g	30 g

4.3 Power supply

The nominal power supply of the MTi and MTx is 5V DC.

The minimum operating supply voltage is >4.5V and the absolute maximum is <15V.

- The sensor works at a power supply of >4.5-15V

- The average operating power consumption is 360mW (~70 mA @ 5V) for the MTi and MTx. The average power consumption may vary slightly with usage mode (DSP load).
- The peak current at startup (power on) can be up to 200mA¹⁵.
- When operated in room temperature the temperature inside the sensor will be 33-40°C in normal conditions.

4.4 Physical interface specifications

4.4.1 USB-serial data and power cables overview

RS-232 MTi cable (CA-USB2)



RS-232 MTx cable (CA-USB2x)



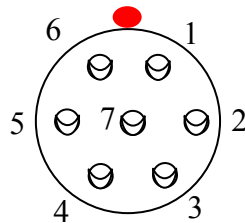
The USB-serial data and power cable delivered with the MTi and MTx Development Kit is compatible with USB 1.1 and higher. Make sure your PC USB outlet is rated to deliver 100 mA or more (all USB compliant outlets should be).

The operating temperature of the USB-serial data and power cable (CA-USB2) is 0 °C - 40°C.

The MTi and MTx are designed to be used with the power supply supplied by Xsens (integrated in the RS-232 to USB cable). It is possible to use other power supplies; however this must be done with care. For safety and EMC any power supply used with the device must comply with the Electromagnetic Compatibility directive.

¹⁵ If an alternative power supply is used check if it can supply these peak currents. Do not use a power supply if the peak supply current is lower than stated.

4.4.2 Pin definitions MTi-28A##G## (MTi RS-232, standard version)



MTi housing socket

ODU L-series 7 pin female socket (receptacle) **back view** (solder bucket view)

ODU product code: GL0L0C-T07LCC0-000



MTi USB-serial cable plug (CA-USB2)

ODU L-series 7 pin male connector (plug) **solder bucket view (back view)**

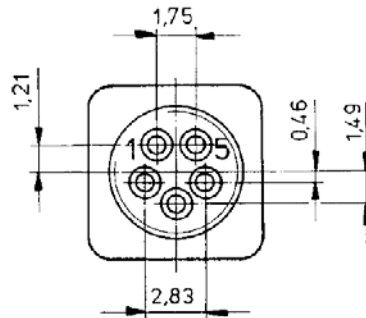
solder contact for AWG 28 wire

ODU product code: S10L0C-T07MCCC0-5200

Pin definitions MTi plug and socket

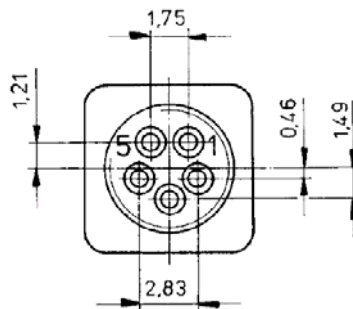
Signal	ODU pin
VCC	Pin 1
GND	Pin 2
Analog IN	Pin 3
TX (sensor)	Pin 4
RX (sensor)	Pin 5
SyncOut	Pin 6
SyncIn	Pin 7

4.4.3 Pin definitions MTx-28A##G## (MTx RS-232, standard version)



MTx housing socket

Binder **female** 719 socket (receptacle), back view (solder bucket view)
ridge on upper side



MTx USB-serial cable plug (CA-USB2x)

Binder 719 **male** connector, **back view** (solder bucket view)
Ridge on upper side

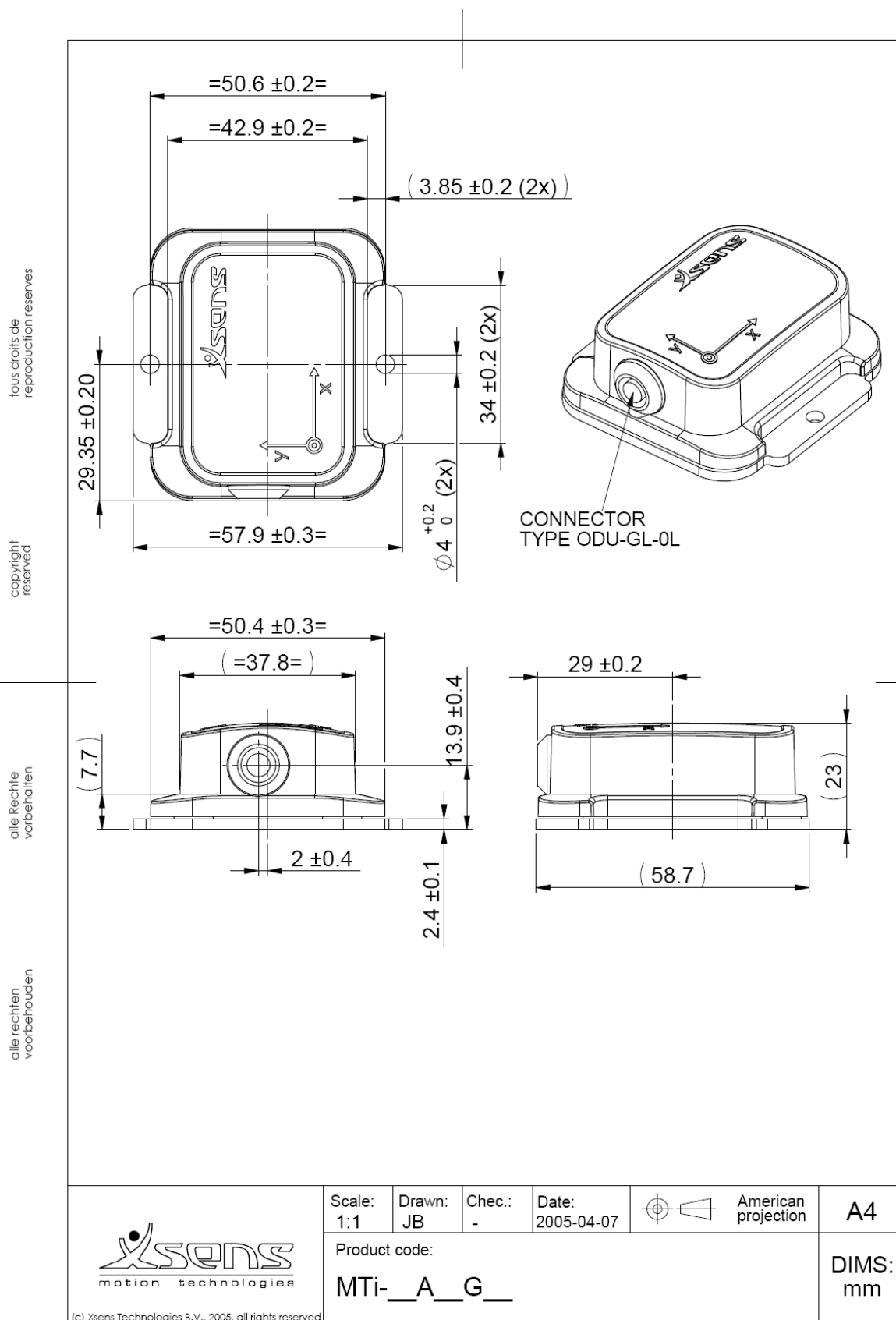
Pin definitions MTx plug and socket

Signal	Binder pin
VCC	Pin 2
GND	Pin 4
TX (sensor)	Pin 1
RX (sensor)	Pin 5
SyncIn	Pin 3

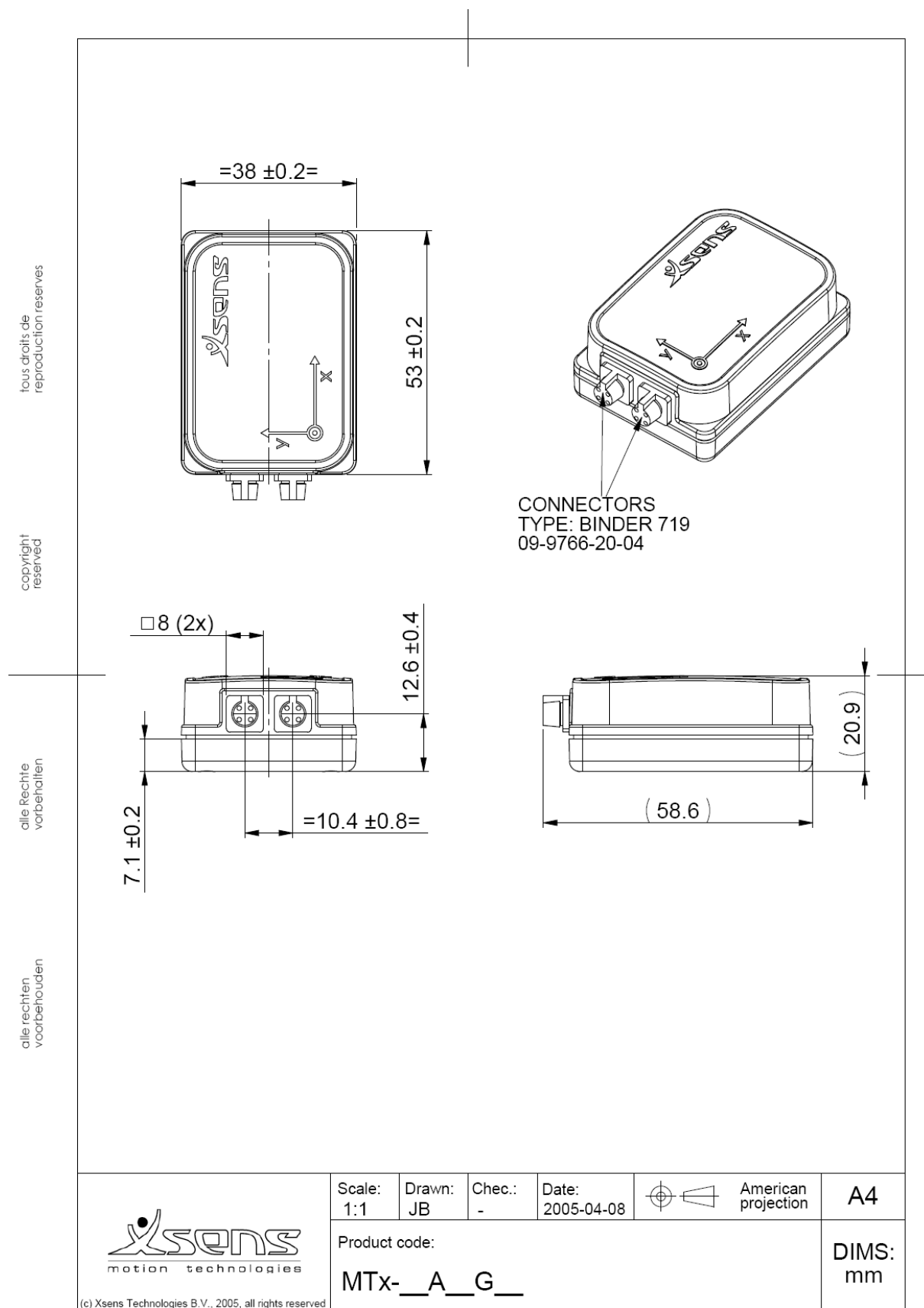
4.5 Housing mechanical specifications

The plastic parts of the housing are made of polyamide (PA6.6). The MTi bottom plate is made of anodized aluminum (6082). The housing is dust-proof but not water-proof. The MTi connector socket and housing assembly features rubber o-ring sealing and is generally more robust to harsh environments than the MTx.

4.5.1 Dimensions MTi



4.5.2 Dimensions MTx



5 Operating Guidelines

5.1 Normal operating procedure

NOTE: Please also refer to the Quick Setup Sheet that came in your Development Kit package.

1. Power-on the device
2. *Optional: check the device is using the settings you need*
3. Allow electronics to warm up for about 15 minutes for optimal performance
4. Start measurements
5. Stop measurements
6. Power off device

Remarks:

1. Unlike previous generation devices (MT9-A, MT9-B), the MTi and MTx can start tracking accurately while moving/rotating in default setting. If possible, this should be avoided, and tracking (Start) should be done in static conditions to allow fast convergence.
2. Try to avoid leaving the device powered if not needed. If you use the USB-serial cable that comes with the Development Kit this means you either unplug the MTi or MTx from the cable or you un-plug the USB-serial cable from you PC.

5.2 Placement considerations

5.2.1 Transient accelerations

The 3D linear accelerometers in the MTi and MTx are primarily used to estimate the direction of gravity to obtain a reference for attitude (pitch/roll). During periods of transient “free” accelerations (i.e. 2nd derivative of position) the observation of true gravity cannot be made. The sensor fusion algorithms take these effects into account, but nonetheless it is impossible to estimate true vertical without added information.

The impact of transient accelerations can be minimized when you take into account a few things when positioning the device.

If you want to use the MTi or MTx to measure the dynamics of a moving vehicle/craft it is best to position the measurement device at a position where you expect the least (smallest) transient accelerations. This is typically close to the centre of gravity (CG) of the vehicle/craft since any rotations around the centre of gravity translate into centripetal accelerations at any point outside the CG. The acceleration of the vehicle as a whole can of course not be taken into account.

5.2.2 Vibrations

For best performance the MTi or MTx should be mechanically isolated from vibrations as much as possible. Vibrations are measured directly by the accelerometers. This is not necessary a problem, but two conditions can make the readings from the accelerometers invalid;

1. The magnitude of the vibration is larger than the range of the accelerometer. This will cause the accelerometer to saturate, which may be observed as a “drift” in the zero-level of the accelerometer. This will show up in the 3D orientation estimates as a erroneous roll/pitch.
2. The frequency of the vibration is higher than the bandwidth of the accelerometer. In theory, such vibrations are rejected, but in practice they can still give rise to aliasing, especially if close to the bandwidth limit. This can be observed as a low frequency oscillation. Further, high frequency vibrations often tend to have large acceleration amplitudes (see item 1).

5.2.3 Magnetic materials and magnets

When an MTi or MTx is placed close or on an object that contains ferromagnetic materials, or that is magnetic by itself, the measured magnetic field is distorted (warped) and causes an error in measured yaw/heading. The earth magnetic field is altered by ferromagnetic materials, permanent magnets or very strong currents (several amperes). **In practice, the distance to the object and the amount of ferromagnetic material determines the amount of disturbance.** Errors in yaw/heading due to such distortions can be quite large, since the earth magnetic field is very weak in comparison to the magnitude of many sources of distortion.

Whether or not an object is ferromagnetic should preferably be checked by using the MTi's or MTx's magnetometers. It can also be checked with a small magnet, **but be careful, you can easily magnetize hard ferromagnetic materials, causing even larger errors.** If you find that some object is magnetized (hard iron effect), this is often the case with for example stainless steels that are normally not magnetic, it may be possible to “degauss”¹⁶ the object.

In most cases when the disturbance of the magnetic field caused by placement of the MTi or MTx on a ferromagnetic object can be corrected for using a specialized calibration procedure commonly known as a “hard- and soft iron calibration”. The calibration procedure can be executed in a few minutes and yields a new set of calibration parameters that can be written to the MTi / MTx non-volatile memory.

This calibration procedure is implemented in the software module “Magnetic Field Mapper” that comes with the SDK. The method used in this software is unique in the sense that it allows a user chosen measurement sequence (within certain constraints), and that it allows for full 3D mapping. 3D mapping is important in applications, where the object is rotating through a substantial range of orientations (e.g. a camera). Normal 2D mapping is suitable in applications where the object moves more or less in a single plane (e.g. a car or boat).

¹⁶ Degaussing is a procedure to apply strong alternating magnetic fields with decreasing magnitude in random direction to an object that has been magnetized. The effect of the strong alternating fields is to remove any magnetized (aligned) domains in the object. If you degauss, please make sure the MTi or MTx is not anymore on the object!

Disturbance caused by objects in the environment near the MTi or MTx, like file cabinets or vehicles, that move ***independently***, with respect to the device cause a type of distortion that can not be calibrated for¹⁷. However, the amount of ***error*** caused by the disturbance can be ***reduced*** using the option 'Adapt to magnetic disturbances' in the sensor fusion filter settings in the MTi / MTx.

¹⁷ This type of disturbance is ***non-deterministic***.

6 Important notices

6.1 Environmental Operating Conditions

The recommended operating temperature of the MTi / MTx hardware is between 0°C and 55°C ambient temperature. If operated outside this temperature range performance may decrease or the device might be damaged. Fast transient temperature fluctuations may cause significant temperature gradients across the device. Such gradients cannot be properly modelled by temperature compensation and may therefore decrease performance. For optimal performance the ambient temperature should remain constant as much as possible *during* the measurement.

NOTE: Never expose the MTi or the MTx to strong magnetic fields. The MTi and MTx contains the absolute possible minimum of ferromagnetic materials (“hard” and “soft” magnetic materials). Nonetheless, some minor components can be magnetized permanently by exposure to strong magnetic fields. This will not damage the unit but will render the calibration of the magnetometers useless, typically observed as a (large) deviation in heading. For mild magnetization it may be possible to compensate for the magnetization of the device by a re-calibration (magnetic field mapping). Taking care not to expose the MTi or the MTx to strong magnetic fields, such as close proximity of permanent magnets, speakers, electromotor, etc. will make sure magnetization does not occur.

The MTi and MTx hardware must be kept dry at all times. Condense may damage the internal electronics.

The MTi and MTx hardware should be protected from electro static discharges or sources of radiation, as exposure to such source will damage the internal electronics.

The MTi and MTx hardware should be protected from violent handling such as drops on hard surfaces. Excessive shocks or violent handling may damage the motion sensors.

The MTi and MTx hardware should be protected from strong vibrations. Excessive and continuous vibration may damage the device. Please contact support@xsens.com for more detailed information.

6.2 Absolute maximum ratings

Stresses above Absolute Maximum Ratings may cause permanent damage to the device.

Shock (any axis):	20000 m/s ² (2000 g) unpowered/powered
Max Voltage:	-0.3 V ... 16 V
Operating/Storage	
Temperature:	-5 °C - 60 °C

NOTE: Drops onto hard surfaces can cause shocks of greater than 20000 m/s² (2000 g) exceed the absolute maximum rating of the device. Care should be taken when handling to

avoid damage. Drops causing shock greater than absolute maximum ratings may not destroy the device but **will** permanently alter the properties of the physical motion sensors, which may cause the device to become inaccurate.

6.3 Maintenance

The MTi and MTx will not require any maintenance if properly used (see also sections 6.1 and 6.2). However, if the Motion Tracker is not functioning according to the specifications please contact Xsens Technologies B.V. (support@xsens.com).

For maintenance it is necessary to remove the USB cable.

6.4 Warranty

Xsens Technologies B.V. warrants the products manufactured by it to be free from defects in material and workmanship for a period of 1 year from the date of delivery. Products not subjected to misuse will be repaired, replaced or credit issued at the sole option of Xsens Technologies B.V. Contact support@xsens.com for return material authorization (RMA) prior to returning any items for calibration, repair or exchange. The product **must be returned in its original packaging** to prevent damage during shipping.

The warranty shall not apply to products repaired or altered or removed from the original casing by others than Xsens Technologies B.V. so as, in Xsens Technologies B.V. opinion, to have adversely affected the product, products subjected to negligence, accidents or damaged by circumstances beyond Xsens Technologies B.V.'s control.

6.5 Customer Support

Xsens Technologies B.V. is glad to help you with any questions you may have about the MTi or MTx, or about the use of the technology for your application. Please contact Xsens Customer Support:

- ➔ by e-mail: support@xsens.com
- ➔ telephone: +31(0)534836444

To be able to help you, please mention your Motion Tracker **Device ID** (on the back of the device) and **software license registration number** in your e-mail.

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